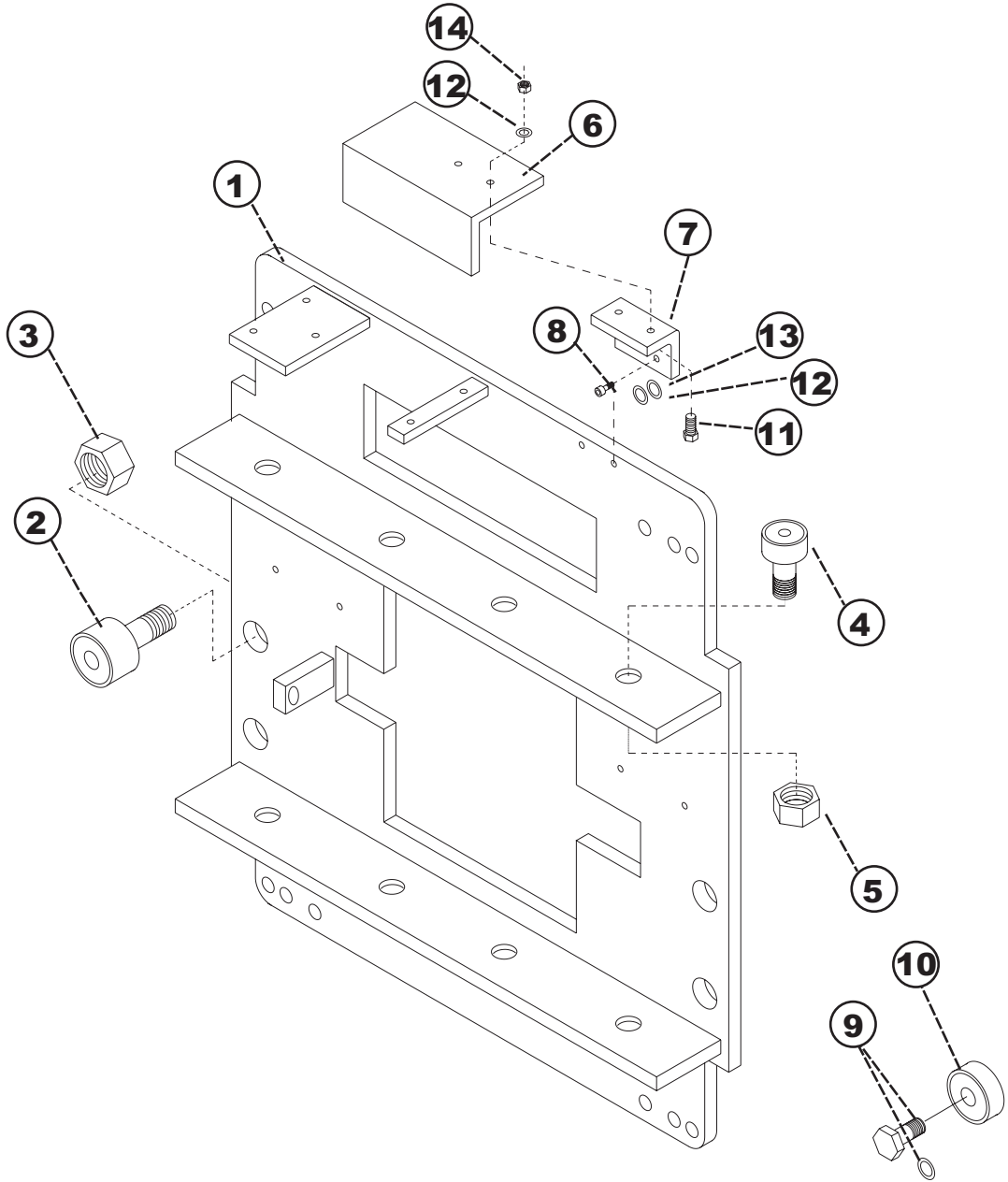


FIXED FRAME ASSEMBLY



REFERENCE	QTY REQ'D	PART #	DESCRIPTION
1	1	8204A	FIXED FRAME WELDMENT - GEN2
2	4	8355	LOAD BEARING
3	4	9104	LOAD BEARING NUT
4	8	8357	ROLLER BEARING
5	8	9110	ROLLER BEARING NUT
6	1	8328C	UPPER CABLE TRACK GUARD
7	1	250069D	UPPER CABLE TRACK GUARD MOUNT
8	2	001036	BOLT
9	4	001054/001055	THRUST BEARING BOLT / WASHER
10	4	683819/688168	THRUST BEARING / HD THRUST BEARING
11	2	9108	ALLEN BOLT
12	2	001004	LOCK WASHER
13	2	001028	FLAT WASHER
14	2	001046	NUT